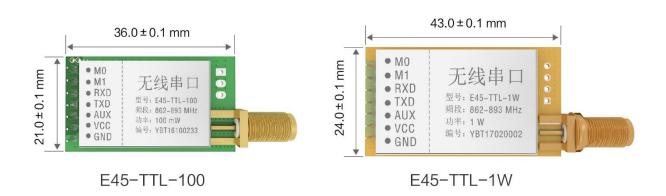


SX1276 Wireless Module E45 Series

User Manual

Version	Date	Description	Issued by
1.00	2017/11/21	Initial version	huaa

Brief Introduction



E45 series wireless transceiver modules, operating at 862~893MHz (Default: 868MHz), are based on originally imported RFIC SX1276 from SEMTECH, with transparent transmission available, TTL level, compatible with the 3.3V. The modules adopt LoRa spread-spectrum technology, which means the transmitting distance is much longer than before. The advantages of the modules are more concentrated power density and better anti-interference performance. SX1276 is a meaningful milestone in low speed communication field which is favored by insiders. It is applied in open areas, industrial and living areas with a few obstacles. 868M is an EU frequency. Mass production has been conducted to export to EU countries.

Modules with transmitting power at 30dBm have PA and LNA to maintain the stability of communication and extend the distance of communication. Modules with transmitting power at 20dBm apply industrial crystal oscillator to ensure the stability and consistency. The accuracy is better than the most popular 10ppm. The series are widely applied in the following fields such as water, gas, electricity meters, IoT reform and intelligent furniture. The module has the function of data encryption & compression. The data of the module transmitted over the air feature randomness. And with the rigorous encryption & decryption, data interception becomes pointless. The function of data compression decreases the transmission time & probability of being interfered, while improving the reliability & transmission efficiency.

E45 series strictly stick to the appearance design rules home and abroad like FCC, CE, CCC and meet the related RF certifications and export standards.

CONTENTS

1.	Features	4
2.	Technical Parameters	5
2.1	1 E45-TTL-100	5
	.2 E45-TTL-1W	_
2.3	3 Parameters Notes	5
3.	Mechanical Characteristics	6
3.1	.1 E45-TTL-100	6
3	3.1.1 Dimension	6
3	3.1.2 Pin Definition	6
	.2 E44-TTL-1W	
	3.2.1 Dimension	
3	3.2.2 Pin Definition	7
4.	Recommended Circuit Diagram	8
5.	Function Description	
	1 Fixed Transmission	
	2 Broadcast Transmission	
	3 Broadcast Address	
	4 Monitor Address	
	5 Reset	
	6 AUX Description	
	5.6.1 Indication of UART output	
	5.6.2 Indication of Wireless Transmitting	
	5.6.3 Configuration Procedure of Module	
٤	5.6.4 Notes for AUX	
6.	Operating Mode	
	1 Mode Switch	
	2 Normal Mode (Mode 0)	
	3 Wake-up Mode (Mode 1)	
	4 Power-saving Mode (Mode 2)	
6.5	.5 Sleep Mode (Mode 3)	12
	Instruction Format	13
	1 Default Parameter	
	2 Reading Operating Parameters	
	3 Reading Version Number	
	4 Reset Instruction	
7.5	5 Parameter Setting Instruction	14
8.	Parameter Setting	
9.	Production Guidance	16
9.1	1 Reflow Soldering Temperature	16
9.2	2 Reflow Soldering Curve	17
10.	FAQ	17
10	0.1 Communication range is too short	
10	0.2 Module is easy to damage	17
11.	Important Notes	18
12.	·	
IZ.	ADUL 03	ТО

1. Features

• **LoRa:** LoRa spread-spectrum means the transmitting distance is much longer than before. Confidentiality is high and the possibility of being intercepted is extremely low. LoRa features strong ability of anti-interference, strong inhibitory capacity for the co-channel interference and all kinds of noises, and excellent performance of anti-multipath fading.

- **Ultra-low power consumption:** It supports WOR to reduce overall power consumption. In power-saving mode(Mode 2), it can regulate overall power consumption by setting receiving response delay; The maximum receiving response delay can be configured as 2000ms, and the average current is about 30uA.
- **Fixed transmission**: Module can communicate with other modules which work in different channels and addresses, it is easy for networking and repeater. For example: module A transmits AA BB CC to module B (address: 0x00 01, channel: 0x80), HEX format is 00 01 80 AA BB CC (00 01 refers to the address of module B, 80 refers to the channel of module B), then module B receives AA BB CC (only module B).
- Broadcast transmission: Set the module address as 0xFFFF, then the module can communicate with other modules in the same channel.
- **FEC:** Forward Error Correction, high coding efficiency & good correction performance. In the case of sudden interference, it can correct the interfered data packets proactively, so that the reliability & transmission range are improved correspondingly. Without FEC, those data packets can only be dropped.
- **Sleep mode:** When the module works in sleep mode (mode 3), it is available for configuration, not for transmitting & receiving.

 The typical current is 6.0uA in this mode.
- **Watchdog:** Module with a built-in watchdog, layout and precise time, once an exception occurs, the module will restart in 0.107 seconds, and continue to work on the previous parameters.
- Parameter saving: The parameters will be saved after setting and will not be reset when powered off. Once powered on, it will
 work according to the previous parameters.
- Application: 868M is an EU frequency. Compared with 2.4G, it is better in penetration and diffraction but with less speed rate.

2. Technical Parameters

Model	Core IC	Size	Net weight	Operating temperature	Operating humidity	Storage temperature
E45-TTL-100	SX1276	21 * 36 mm	6.7±0.1g	-40 ~ 85°C	10% ~ 90%	-40 ~ 125°C
E45-TTL-1W	SX1276	24 * 43 mm	8.2±0.1g	-40 ~ 85°C	10% ~ 90%	-40 ~ 125°C

2.1 E45-TTL-100

Parameter	Min	Тур	Max	Unit
Transmitting current	110	120	130	mA
Receiving current	13	14	15	mA
Turn-off current	3	4	5	μΑ
Transmitting power	19.3	20	20.6	dBm
Receiving sensitivity	-144.0	-146.0	-147.0	dBm
Voltage supply	2.3	3.3	5.2	V
Communication level	2.5	3.3	3.6	V

2.2 E45-TTL-1W

Parameter	Min	Тур	Max	Unit
Transmitting current	630	680	750	mA
Receiving current	24	25	26	mA
Turn-off current	4	5	6	μΑ
Transmitting power	29.4	30	30.8	dBm
Receiving sensitivity	-145.0	-147.0	-148.0	dBm
Voltage supply	3.3	5.0	5.2	V
Communication level	2.5	3.3	3.6	V

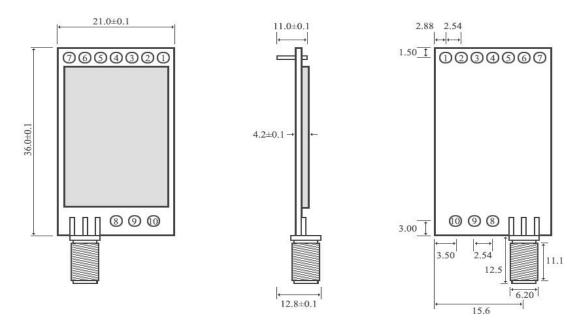
2.3 Parameters Notes

- When designing current supply circuit, 30% margin is recommended to be remained so as to ensure long-term stable operation of the whole module.
- The current at the instant of transmitting may be high, but the total energy consumed may be lower due to very short transmitting
- When using external antenna, the impedance matching degree at different frequency points between antenna and module may
 affect the transmitting current value at different levels.
- The current consumed when the RF chip is only working at receiving mode is called as receiving current ,the tested receiving current may be higher for some RF chips with communication protocol or when the developers have loaded their own protocol to the whole module.
- The current at pure receiving mode is at mA level. To achieve μA level receiving current, the users need to manage it through firmware development.
- The turn-off current is always lower than the current consumed when the power supply source of the whole module is at no-load status.
- Each LRC component has ±0.1% error, and the error will accumulate since multiple LRC components are used in the whole RF circuit, and the transmitting current will be different at different modules.
- The power consumption can be lowered by lowering the transmitting power, but the efficiency of the internal PA will be decreased by lowering transmitting power due to various reasons.

3. Mechanical Characteristics

3.1 E45-TTL-100

3.1.1 Dimension

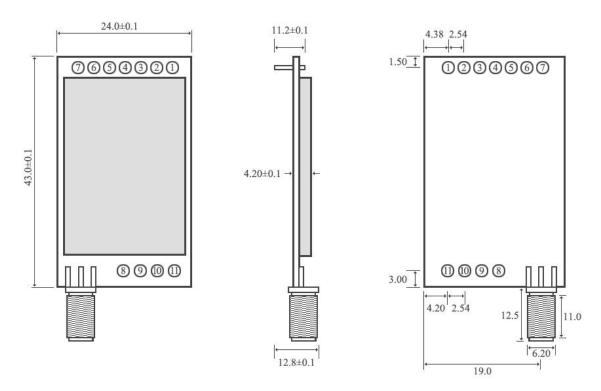


3.1.2 Pin Definition

Pin No.	Pin item	Pin direction	Pin application
1	M0	Input (weak pull-up)	Work with M1 & decide the four operating modes. (Floating is not allowed, can be ground)
2	M1	Input (weak pull-up)	Work with M0 & decide the four operating modes. (Floating is not allowed, can be ground)
3	RXD	Input	TTL UART inputs, connects to external (MCU, PC) TXD output pin. Can be configured as open-drain or pull-up input.
4	TXD	Output	TTL UART outputs, connects to external RXD (MCU, PC) input pin. Can be configured as open-drain or push-pull output
5	AUX	Output	To indicate module's working status & wakes up the external MCU. During the procedure of self-check initialization, the pin outputs low level. Can be configured as open-drain output or push-pull output. (floating is allowed)
6	VCC	Input	Power supply 2.3V~5.5V DC
7	GND	Input	Ground
8	Fixing hole		Fixing hole
9	Fixing hole		Fixing hole
10	Fixing hole		Fixing hole

3.2 E45-TTL-1W

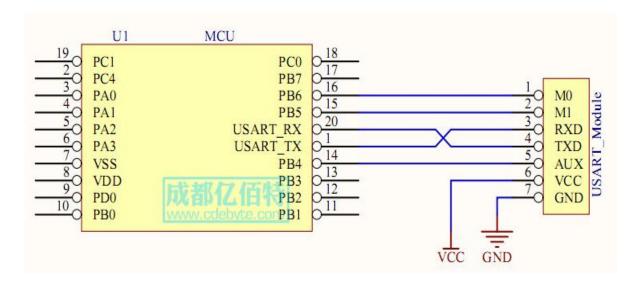
3.2.1 Dimension



3.2.2 Pin Definition

Pin No.	Pin item	Pin direction	Pin application
4		Input	Work with M1 & decide the four operating modes.
1	M0	(weak pull-up)	(Floating is not allowed, can be ground)
2	N44	Input	Work with M0 & decide the four operating modes.
2	M1	(weak pull-up)	(Floating is not allowed, can be ground)
2	DVD.		TTL UART inputs, connects to external (MCU, PC) TXD output pin. Can be configured
3	RXD	Input	as open-drain or pull-up input.
4	TXD	Output	TTL UART outputs, connects to external RXD (MCU, PC) input pin. Can be configured
4	IXD	Output	as open-drain or push-pull output
			To indicate module's working status & wakes up the external MCU. During the
5	AUX	Output	procedure of self-check initialization, the pin outputs low level. Can be configured as
			open-drain output or push-pull output. (floating is allowed)
6	VCC	Input	Power supply 2.8V~5.5V DC
7	GND	Input	Ground
8	ANT	Output	Antenna interface (high frequency signal output)
9	GND	Output	Reference places of high frequency signal output
10	GND	Input	Ground
11	GND	Input	Ground

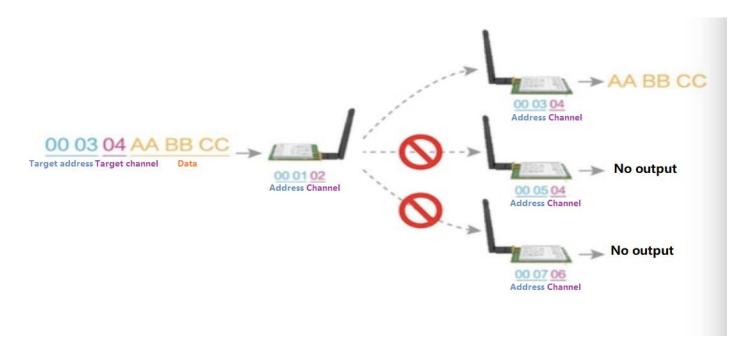
4. Recommended Circuit Diagram



No.	Description (STM8L MCU)
1	The UART module is TTL level. Please connect to MCU of TTL level.
2	For some MCU working at 5VDC, it may need to add 4-10K pull-up resistor for the TXD & AUX pin.

5. Function Description

5.1 Fixed Transmission



5.2 Broadcast Transmission



5.3 Broadcast Address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;
- When module is the transmitter (transparent transmission), all modules under channel 0x04 will receive the data, the purpose of broadcast is realized.

5.4 Monitor Address

- For example: Set the address of module A as 0xFFFF or 0x0000, and the channel as 0x04;
- When module A is the receiver, it can receive the data sent from all modules under channel 0x04, the purpose of monitor is realized.

5.5 Reset

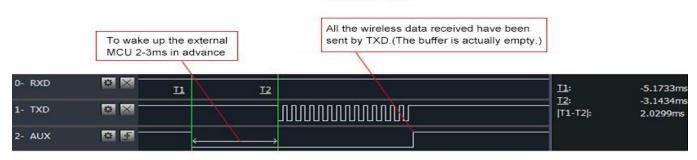
When the module is powered, AUX outputs low level immediately, conducts hardware self-check and sets the operating mode on the basis of the user parameters. During the process, the AUX keeps low level. After the process completed, the AUX outputs high level and starts to work as per the operating mode combined by M1 and M0. Therefore, the user needs to wait the AUX rising edge as the starting point of module's normal work.

5.6 AUX Description

AUX Pin can be used as indication for wireless send & receive buffer and self-check. It can indicate whether there are data that are yet sent via wireless way, or whether all wireless data has been sent through UART, or whether the module is still in the process of self-check initialization.

5.6.1 Indication of UART output

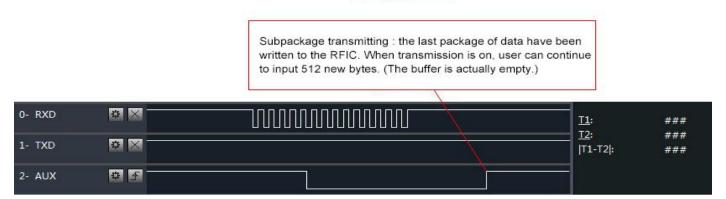
To wake up external MCU:



Timing Sequence Diagram of AUX when TXD pin transmits

5.6.2 Indication of Wireless Transmitting

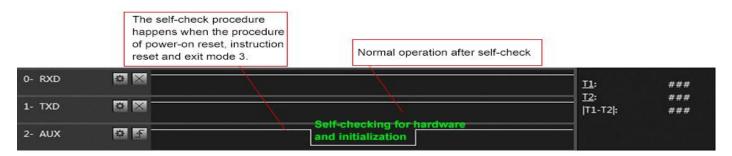
- Buffer (empty): the internal 512 bytes data in the buffer are written to the RFIC (Auto sub-packaging).
- When AUX=1, the user can input data less than 512 bytes continuously without overflow. Buffer (not empty): when AUX=0, the internal 512 bytes data in the buffer have not been written to the RFIC completely. If the user starts to transmit data at this circumstance, it may cause overtime when the module is waiting for the user data, or transmitting wireless sub package.
- Notes: When AUX = 1, it does not mean that all the UART data of the module have been transmitted already, perhaps the last packet of data is still in transmission.



Timing Sequence Diagram of AUX when RXD pin receives

5.6.3 Configuration Procedure of Module

Only happened when power-on resetting or exiting sleep mode.



Timing Sequence Diagram of AUX when self-check

5.6.4 Notes for AUX

- For function 1 & function 2 mentioned above, the priority should be given to the one with low level output, which means if it meets each of any low level output condition, AUX outputs low level, if none of the low level condition is met, AUX outputs high level.
- When AUX outputs low level, it means the module is busy & cannot conduct operating mode checking. Within 1ms since AUX outputs high level, the mode switch will be completed.
- After switching to new operating mode, it won't be work in the new mode immediately until AUX rising edge lasts for 2ms later. If AUX stays on the high level, the operating mode switch can be effected immediately.
- When the user switches to other operating modes from mode 3 (sleep mode) or it's still in reset process, the module will reset user parameters, during which AUX outputs low level.

6. Operating Mode

The table below shows the status of M1 & M0 and the corresponding modes:

Mode (0-3)	M1	M0	Mode introduction	Remark
Mode 0 Normal	0	0	UART and wireless channel are open, transparent transmission is on	The receiver must work in mode 0 or mode 1
Mode 1 Wake-up	1	0	UART and wireless channel are open. The difference between normal mode and wake-up mode is it will add preamble code automatically before data packet transmission so that it can awaken the receiver works in mode 2	The receiver can work in mode 0, mode 1 or mode 2
Mode 2 Power-saving	0	1	UART is disabled. Wireless module works at WOR mode (wake on radio). It will open the UART and transmit data after receiving the wireless data	 the transmitter must work in mode 1 transmitting is not allowed in this mode
Mode 3 Sleep	1	1	Parameter setting	More in working parameter

6.1 Mode Switch

- The user can decide the operating mode by the combination of M1 and M0. The two GPIO of MCU can be used to switch mode. After modifying M1 or M0, it will start to work in new mode 1ms later if the module is free. If there are any serial data that are yet to finish wireless transmitting, it will start to work in new mode after the UART transmitting finished. After the module receives the wireless data & transmits the data through serial port, it will start to work in new mode after the transmitting finished. Therefore, the mode-switch is only valid when AUX outputs 1, otherwise it will delay.
- For example, in mode 0 or mode 1, if the user inputs massive data consecutively and switches operating mode at the same time, the mode-switch operation is invalid. New mode checking can only be started after all the user's data process completed. It is recommended to check AUX pin out status and wait 2ms after AUX outputs high level before switching the mode.
- If the module switches from other modes to stand-by mode, it will work in stand-by mode only after all the remained data process completed. The feature can be used to save power consumption. For example, when the transmitter works in mode 0, after the external MCU transmits data "12345", it can switch to sleep mode immediately without waiting the rising edge of the AUX pin, also the user's main MCU will go dormancy immediately. Then the module will transmit all the data through wireless transmission & go dormancy 1ms later automatically, which reduces MCU working time & save power.
- Likewise, this feature can be used in any mode-switch. The module will start to work in new mode within 1ms after completing present mode task, which enables the user to omit the procedure of AUX inquiry and switch mode swiftly. For example, when switching from transmitting mode to receiving mode, the user MCU can go dormancy before mode-switch, using external interrupt function to get AUX change so that the mode-switch can be realized.
- This operation is very flexible and efficient. It is totally designed on the basis of the user MCU's convenience, at the same time the work load and power consumption of the whole system has been reduced and the efficiency of whole system is largely improved.

6.2 Normal Mode (Mode 0)

	When M1 = 0 & M0 = 0, module works in mode 0
Transmitting	The module can receive the user data via serial port, and transmit wireless data package of 58 bytes. When the data inputted by user is up to 58 bytes, the module will start wireless transmission. During which the user can input data continuously for transmission. When the required transmission bytes are less than 58 bytes, the module will wait 3-byte time and treat it as data termination unless continuous data inputted by user. Then the module will transmit all the data through wireless channel. When the module receives the first data packet from user, the AUX outputs low level. After all the data are transmitted into RF chip and transmission start, AUX outputs high level. At this time, it means that the last wireless data package transmission is started, which enables the user to input another 512 bytes continuously. The data package transmitted from the module working in mode 0 can only be received by the module working in mode 0 or 1.
Receiving	The wireless receiving function of the module is on, the data packet transmitted from the module working in mode 0 & mode 1 can be received. After the data packet is received, the AUX outputs low level, 5ms later the module starts to transmit wireless data through serial port TXD pin. After all the wireless data have been transmitted via serial port, the AUX outputs high level.

6.3 Wake-up Mode (Mode 1)

	When M1 = 0 & M0 = 1, module works in mode 1
Transmitting	The condition of data packet transmission & AUX function is the same as mode 0. The only difference is that the module will add preamble code before each data packet automatically. The preamble code length depends on the wake-up time set in the user parameters. The purpose of the preamble code is waking up the receiving module works in mode 2. Therefore, the data package transmitted from mode 1 can be received by mode 0, mode1 and mode 2.
Receiving	The same as that in mode 0.

6.4 Power-saving Mode (Mode 2)

	When M1 = 1 & M0 = 0, module works in mode 2
Transmitting	UART is closed, the module cannot receive any serial port data from outside MCU.
Transmitting	Hence the function of wireless transmission is not available for the module working in this mode.
	In mode 2, it is required the data transmitter works in mode 1.
	The wireless module monitors the preamble code at regular time.
	Once it gets the preamble code, it will remain as receiving status and waiting for the completion of receiving the entire
	valid data package.
Dosoivina	Then the AUX outputs low level, 5ms later the serial port is open to transmit received wireless data through TXD. Finally,
Receiving	AUX outputs high level after process completed.
	The wireless module stays in "power-saving – monitoring" working status (polling).
	By setting different wake-up time, the module will have different receiving response delay (2s in maximum) and average
	power consumption (30uA in minimum).
	The user needs to achieve a balance between communication delay time & average power consumption.

6.5 Sleep Mode (Mode 3)

	When M1=1, M0=1, module works in mode 3			
Transmitting	N/A			
Receiving	N/A			
Parameter	This mode can be used for parameter setting. It uses serial port 9600 & 8N1 to set module working parameters through			
setting	specific instruction format. (please refer to parameters setting for details)			
Notes	When the mode changes from sleep mode to others, the module will reset its parameters, during which the AUX keeps low			
ivotes	level and then outputs high level after reset completed. User is recommended to check the AUX rising edge.			

7. Instruction Format

In sleep mode (mode 3:M1=1,M0=1), it supports instructions in the table below.

(Only support 9600 and 8N1 format when setting)

No.	Instruction format	Illustration
1	C0 + working parameters	C0 + 5 bytes working parameters are sent in hexadecimal format. 6 bytes in total and must be sent in succession. (Save the parameters when power-down)
2	C1+C1+C1	Three C1 are sent in hexadecimal format. The module returns the saved parameters and must be sent in succession.
3	C2 + working parameters	C2 + 5 bytes working parameters are sent in hexadecimal format. 6 bytes in total and must be sent in succession. (Do not save the parameters when power-down)
4	C3+C3+C3	Three C3 are sent in hexadecimal format. The module returns the version information and they must be sent in succession.
5	C4+C4+C4	Three C4 are sent in hexadecimal format. The module will reset one time and they must be sent in succession.

7.1 Default Parameter

	Default parameter values : C0 00 00 1A 06 44								
Model	lel Frequency Address Channel Air data rate Baud rate		Baud rate	Parity	Transmitting power				
E45-TTL-100	868MHz	0x0000	0x06	2.4kbps	9600	8N1	100mW		

	Default parameter values : C0 00 00 1A 06 44								
Model	Frequency	Address	Channel	Air data rate	Baud rate	Parity	Transmitting power		
E45-TTL-1W	868MHz	0x0000	0x06	2.4kbps	9600	8N1	1W		

7.2 Reading Operating Parameters

Instruction format	Description				
	In sleep mode (M0=1 , M1=1) ,				
C1+C1+C1	User gives the module instruction (HEX format): C1 C1 C1,				
CITCITEI	Module returns the present configuration parameters.				
	For example, C0 00 00 1A 17 44.				

7.3 Reading Version Number

Instruction format	Description					
	In sleep mode (M0=1 , M1=1) ,					
	User gives the module instruction (HEX format): C3 C3 C3,					
C3+C3+C3	Module returns its present version number, for example C3 45 xx yy.					
	45 here means the module model (E45 series); xx is the version number and yy refers to the other module					
	features.					

7.4 Reset Instruction

Instruction format	Description
	In sleep mode (M0=1 , M1=1) ,
	User gives the module instruction (HEX format): C4 C4 C4, the module resets for one time. During the reset
C4+C4+C4	process, the module will conduct self-check, AUX outputs low level. After reset completing, the AUX outputs
	high level, then the module starts to work regularly which the working mode can be switched or be given
	another instruction.

7.5 Parameter Setting Instruction

No.	Item				Description	Remark		
						Must be 0xC0 or 0xC2		
	LIEAD	Fiv Ov	CO ~" OvC	·	no this frame data is southed sourced	C0: Save the parameters when power-down		
0	HEAD	FIX UX	CO OI OXC	.z, it mea	ns this frame data is control command	C2: Do not save the parameters when		
						power-down		
1	ADDH			High ac	ddress byte of module			
	7,5511			(t	he default 00H)	00H-FFH		
2	ADDL			Low ad	dress byte of module			
	7,002			(t	he default 00H)	00H-FFH		
		7	6		UART parity bit			
		0	0		8N1 (default)	UART mode can be different between		
		0	1		801	communication parties		
		1	0		8E1			
		1	1		8N1 (equal to 00)			
		5	4	3	TTL UART baud rate (bps)			
		0	0	0	1200bps	UART baud rate can be different between		
		0	0	1	2400bps	communication parties		
		0	1	0	4800bps	The UART baud rate has nothing to do		
		0	1	1	9600bps (default)	with wireless transmission parameters &		
	SPED	1	0	0	19200bps	won' t affect the wireless transmit /		
3		1	0	1	38400bps	receive features.		
		1	1	0	57600bps			
		1	1	1	115200bps			
		2	1	0	Air data rate (bps)			
		0	0	0	0.3kbps	The lower the air data rate, the longer the		
		0	0	1	1.2kbps	transmitting distance, better		
		0	1	0	2.4kbps (Default)	anti-interference performance and longer		
		0	1	1	4.8kbps	transmitting time		
		1	0	0	9.6kbps	The air data rate must keep the same for		
		1	0	1	19.2kbps	both communication parties.		
		1	1	0	19.2kbps (equal to 101)			
		1	1	1	19.2kbps (equal to 101)			
		7 6 5 N/A		·	• 0			
4	CHAN				munication channel	• 00H-1FH , for 862 ~ 893MHz		
			0 : Comn		n channel, default 06H (868MHz)			
		7		Fixed t	ransmission (similar to MODBUS)	In fixed transmission mode, the first		
		0		Transna	rent transmission mode (default)	three bytes of each user's data frame can be used as high/low address and		
		U		папзра	Tent transmission mode (default)	channel. The module changes its address		
						and channel when transmit. And it will		
5	OPTION	1			Fixed transmission mode	revert to original setting after complete the process.		
		6			IO drive mode(the default 1)	This bit is used to the module internal		
		1	TV	D and AU	X nush-null outnuts RXD null-un innuts	This bit is used to the module internal pull-up resistor. It also increases the		
		'	TXD and AUX push-pull outputs, RXD pull-up inputs			pull-up resistor. It also increases the		

		0	TXD、A	TXD、AUX open-collector outputs, RXD open-collector inputs					evel' s adapta	ome cases, it	·			
		5	4	3	wire	eless wake-up	time	E	external pull-up resistor.					
		0	0	0		50ms (default			ne transmit &					
		0	0	1		500ms		-	de 0, whose delay time is invalid & can arbitrary value.					
	0 1			0		750ms			 The transmitter works in mode transmit the preamble code 					
		0	1	1		1000ms		corresponding time continu			ısly.			
		1	0	0 1250ms			hen the receive ne means the							
		1	0	1		1500ms			rireless wake-u					
		1	1	0		1750ms			ensmitter that received.	works in mode	e 1 can be			
		1	1	1		2000ms								
		2			FEC sw	vitch		• A	ter turn off	FEC, the ac	tual data			
		0		Turn off FEC					transmission rate increases while anti-interference ability decreases. Also the transmission distance is relatively					
		1		-	Turn on FEC (Default)		• Bo	 short. Both communication parties must on the same pages about turn-off FEC. 					
		1	0	transmission power (approximation)					or E45-TTL-100	1				
		0	0		20	dBm (Default)							
		0	1		1	7dBm			ability of current output more than 250mA and ensure the power supply ripple within 100mV. • Low power transmission is not recommended due to its low power supply efficiency.					
		1	0		1	4dBm								
		1	1		1	0dBm								
		1	0	tr	ansmission po	wer (approxin	nation)	• E	45-TTL-1W					
		0	0		300	dBm (Default)		ne external povoility of curren					
		0	1		2	7dBm			nd ensure the	•				
		1	0	24dBm 21dBm					within 100mV. Low power transmission is not recommended due to its low power					
		1	1											
				For over	nalo. The m	essing of N	le 2 "CDED"		upply efficiency	<i>1</i> .				
Th	e binary hit	of the hyte		7	ipie: The m	5	10.3 "SPED" 4	3	2	1	0			
	The binary bit of the byte The specific value													
	(configured by user)			0 0 1			1	1 0 1 0						
	Mean			UART parity bit 8N1					1k					
Corresponding hexadecimal					1				Α					

8. Parameter Setting

When the module is at mode 3 (M1=1, M0=1), the parameter can be set by instruction or software in PC. Please visit www.cdebyte.com to download the software.

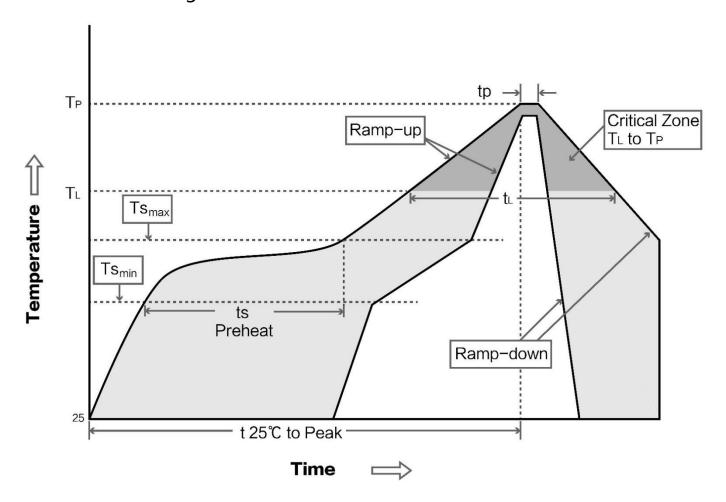


9. Production Guidance

9.1 Reflow Soldering Temperature

Profile Feature	Sn-Pb Assembly	Pb-Free Assembly		
Solder Paste	Sn63/Pb37	Sn96.5/Ag3/Cu0.5		
Preheat Temperature min (Tsmin)	100°C	150℃		
Preheat temperature max (Tsmax)	150°C	200℃		
Preheat Time (Tsmin to Tsmax)(ts)	60-120 sec	60-120 sec		
Average ramp-up rate(Tsmax to Tp)	3°C/second max	3°C/second max		
Liquidous Temperature (TL)	183°C	217°C		
Time (tL) Maintained Above (TL)	60-90 sec	30-90 sec		
Peak temperature (Tp)	220-235℃	230-250℃		
Aveage ramp-down rate (Tp to Tsmax)	6°C/second max	6°C/second max		
Time 25°C to peak temperature	6 minutes max	8 minutes max		

9.2 Reflow Soldering Curve



10. FAQ

10.1 Communication range is too short

- The communication distance will be affected when obstacle exists.
- Data lose rate will be affected by temperature, humidity and co-channel interference.
- The ground will absorb and reflect wireless radio wave, so the performance will be poor when testing near ground.
- Seawater has great ability in absorbing wireless radio wave, so performance will be poor when testing near the sea.
- The signal will be affected when the antenna is near metal object or put in a metal case.
- Power register was set incorrectly, air data rate is set as too high (the higher the air data rate, the shorter the distance).
- When the power supply at room temperature is lower than the recommended low voltage, the lower the voltage is, the lower the transmitting power is.
- Due to antenna quality or poor matching between antenna and module.

10.2 Module is easy to damage

- Please check the power supply source, ensure it is within the recommended range, voltage higher than the peak will lead to permanent damage to the module.
- Please check the stability of power supply and ensure the voltage not to fluctuate too much.
- Please make sure anti-static measures are taken when installing and using, high frequency devices have electrostatic susceptibility.
- Please ensure the humidity is within limited range for some parts are sensitive to humidity.
- Please avoid using modules under too high or too low temperature.

11. Important Notes

- All rights to interpret and modify this manual belong to Ebyte.
- This manual will be updated based on the upgrade of firmware and hardware, please refer to the latest version.
- Please refer to our website for new product information.

12. About Us

Technical support: support@cdebyte.com

Documents and RF Setting download link: www.cdebyte.com/en/



Tel: +86-28-61399028 Fax: 028-64146160

Web: www.cdebyte.com/en/

Address: Innovation Center D347, 4# XI-XIN Road, Chengdu, Sichuan, China